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D4925-041
Job Sheet 183548



Part No: D4925-041

Job Qty: 4 ea

Part Name: Mounting Plate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/20/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP REV:A 13.10.01 new issue DD verf:JLM IPP REV:B 14.01.13 AS PER DWG
REV.A DD VERF:JLM IPP REV:C 15.06.17 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Small Fab-4		
100	Small Fab	4 pcs	10/19/18	10/19/18	0.00	0.49	Small Fab-8		
110	QC	4 pcs	10/19/18	10/19/18	0.00	0.00	QC5		
120	Powdercoat	4 pcs	10/19/18	10/19/18	0.00	0.38	Powdercoat11		
130	QC	4 pcs	10/19/18	10/19/18	0.00	0.00	QC3		
140	Packaging	4 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-2		
150	QC21-SA	4 Ea	10/19/18	10/19/18	0.00	0.00	QC21		

Part Op 100 - Rivet nutplate to D4925-1 as per dwg.

Descriptions: 120 - ***Insert screw BY HAND in nutplate prior to powdercoating*** START TIME: 10:30 OVEN TEMPERATURE:

FINISH TIME: 11:00 M138859

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4925-1	EAPS Mounting Plate	4 Ea (1 ea)	90-Start up Operation	5110447
LN29985-A05	Anchor Nut	24 pcs (6 ea)	90-Start up Operation	5111511
MS20426AD3-4	Rivet	48 Ea (12 ea)	90-Start up Operation	FM136444-2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4925-1	4	4	0
	LN29985-A05	24	261	0
	MS20426AD3-4	48	2,888	0



Container No: S114065



Part: D4925-041

Job No: 183548

Serial No/Batch: S114065

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/27/18

I Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					